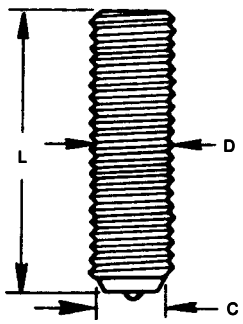
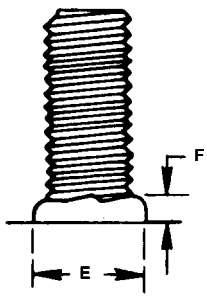
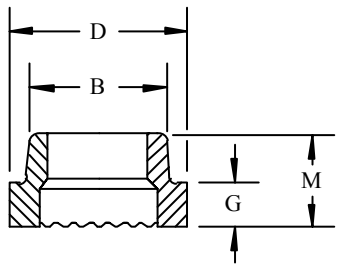
FT FULL THREAD STUD







STUD SPECIFICATIONS					FERRULE SPECIFICATIONS				
			FILLET DIMENSIONS						
D	Min. L.	C	E	F	No.	D	B	G	M
10 - 24	25/32	.187	9/32	3/32	FF-019	.390	.305	.234	.390
1/4 - 20	25/32	.187	23/64	7/64	FF-025	.454	.380	.234	.390
5/16 - 18	25/32	.187	7/16	7/64	FF-031	.578	.445	.234	.390
3/8 - 16	25/32	.187	1/2	1/8	FF-037	.640	.505	.234	.390
7/16 - 14	25/32	.187	37/64	9/64	FF-043	.703	.585	.234	.422
1/2 - 13	13/16	.187	11/16	5/32	FF-050	.795	.650	.250	.438
5/8 - 11	31/32	.187	51/64	3/16	FF-062	1.030	.785	.328	.516
3/4 - 10	1 15/64	.187	15/16	1/4	FF-075	1.215	1.030	.469	.656
7/8 - 9	1 1/2	.375	1 3/32	5/16	FF-087	1.408	1.210	.545	.732
1 - 8	1 17/32	.375	1 15/64	3/8	FF-100	1.615	1.406	.633	.820

FULL THREAD STUDS are designed for where close run-down of the nut is required.

MATERIAL: Low carbon steel ASTM A 108 1010-1020. Stainless steel 18-8

HOW TO ORDER

Specify diameter, thread size, before weld (BW) length, type of material.

EXAMPLE

1/2-13 x 1-1/8" (BW) Full Thread (FT), mild steel.

HOW TO DETERMINE BEFORE WELD (BW) LENGTH

First establish the standing length of the stud after weld (AW).

Based on the diameter of the stud include the following additional length before weld (BW).

Diameters up through 9/16" add 1/8"

Diameters from 5/8" through 7/8" add 3/16"

Diameters 1" through 1-1/4" add 1/4"